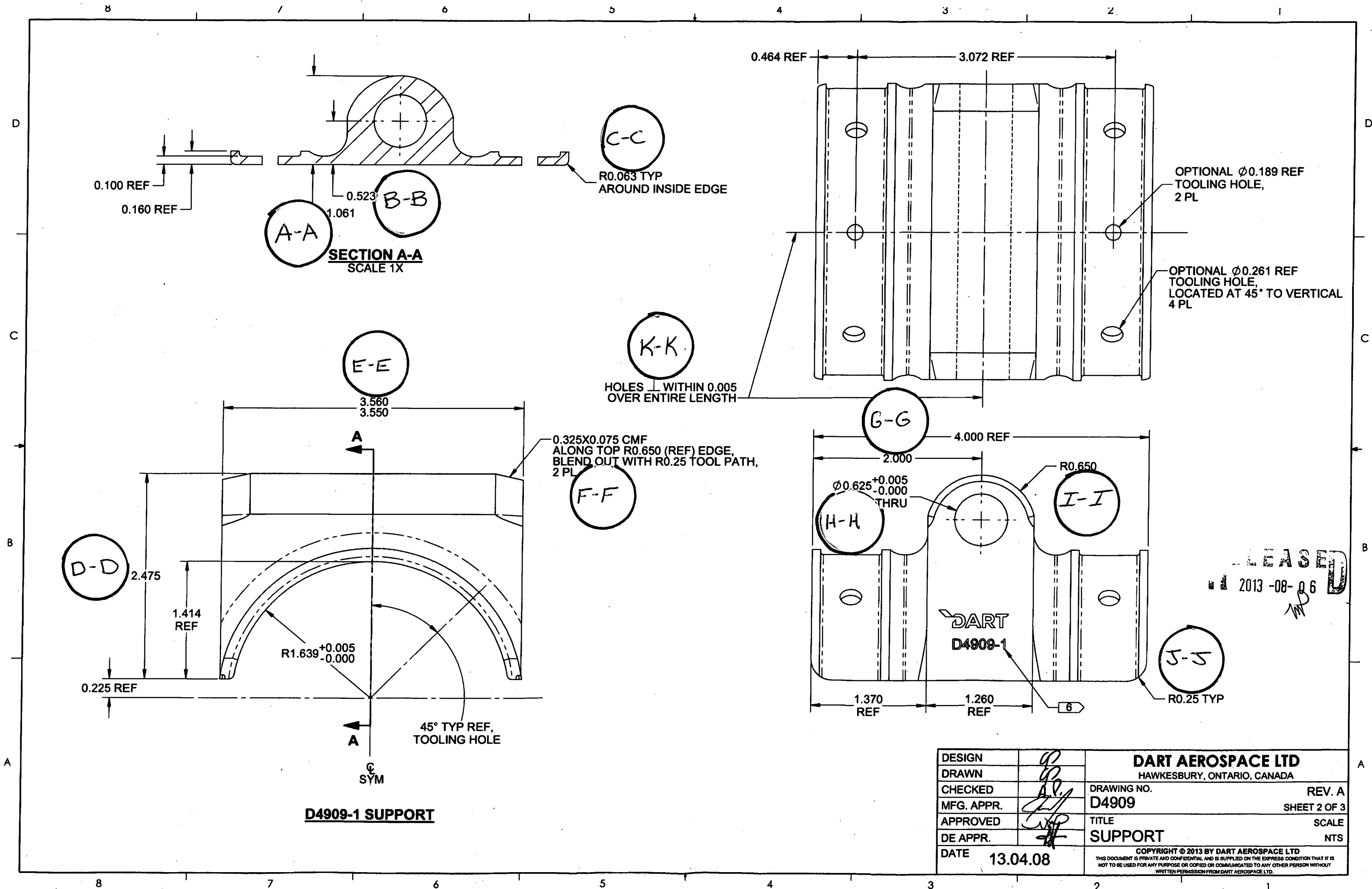


D4909-1 SUPPORT

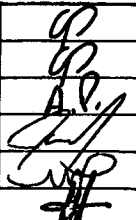
RELEASED
2013-08-06
WJ

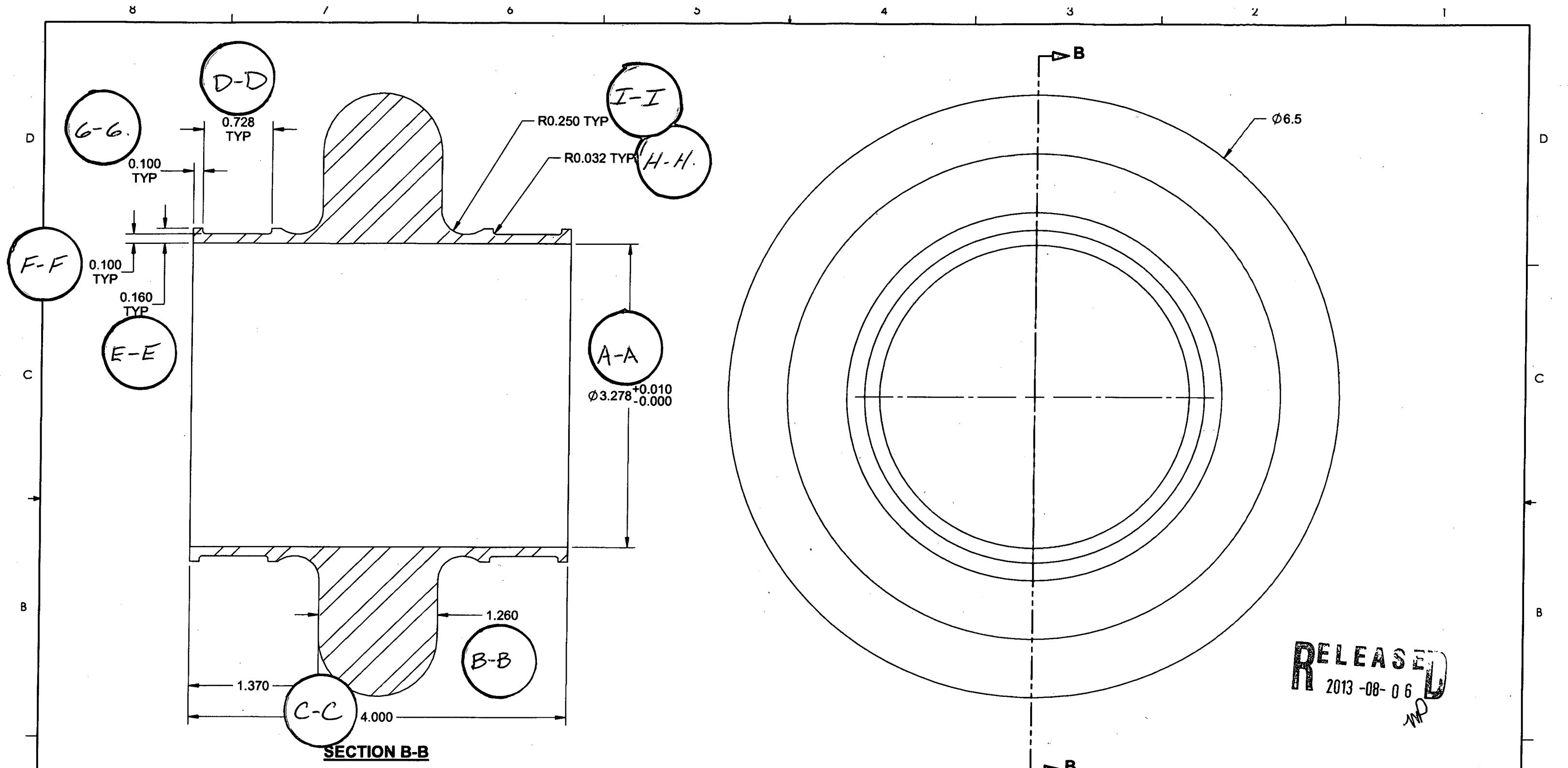
- NOTES:**
- 1) MATERIAL: MAKE FROM D4909-1TRN
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART LOGO AND P/N "D4909-1" IN INDICATED AREA
USING 0.125 HIGH X 0.010-0.020 DEEP LETTERING PER DART QSI 044 6.3,
IDENTIFY WITH DART B/N PER DART QSI 044 6.1
 - 7) WEIGHT: 1.90 lbs

A	NEW ISSUE		CP	13.04.08
REV.	DESCRIPTION		BY	DATE
DESIGN	<i>GP</i>		DART AEROSPACE LTD	
DRAWN			HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>AP</i>		DRAWING NO.	REV. A
MFG. APPR.			D4909	SHEET 1 OF 3
APPROVED	<i>WJ</i>		TITLE	SCALE
DE APPR.			SUPPORT	NTS
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RELEASED
2013-08-06

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
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MFG. APPR.		D4909	SHEET 2 OF 3
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D4909-1TRN TURNING DETAIL

NOTES:

- 1) MATERIAL: 17-4PH / S17400 / TYPE 630 ROUND BAR PER AMS 5643 / ASTM A564, REF DART SPEC. M17-4-R
HEAT TREAT TO H900 CONDITION (900 °F FOR 1 HR, AIR COOL)
MIN UTS = 170 KSI (38 HRc)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 9.1 lbs

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DRAWN		HAWKESBURY, ONTARIO, CANADA	
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MFG. APPR.		D4909	SHEET 3 OF 3
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